

Standard: AWS E308LT1-1	Chemical Composition %								
	C	Mn	Si	Ni	Cr	Mo	Cu	S	P
Grade E308LT1-1	≤ 0.04	0.5 ~ 2.5	≤ 1.0	9.9 ~ 11.0	18.0 ~ 21.0	≤0.50	≤0.03	≤ 0.04	
Type	Spool (MIG)								
Specification (MM)	0.8、 0.9、 1.0、 1.2、 1.6			Pack	S100/1kg S200/5kg S270,S300/15kg-20kg				
Mechanical Properties	Rm / MPa				A (%)				
	≥ 520				≥ 35				
MIG Welding	(MM)	1.2			1.6				
	Current - A	120 ~ 250			160 ~ 300				